



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

001757
001876 110 PK

D412-698-023
Job Sheet 171521



Part No: D412-698-023

Job Qty: 4 ea

Part Name: Automatic Door Opener (fits LH or RH)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D412-698 REV.G IPP Rev:A New Issue 07-07-12 JLM IPP rev B ecn 1207 08.07.03 EC verified by:LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup	Run	Workcenter / Supplier			
hrs	Hrs									
90	Start up Operation	4 Ea	2/7/18	2/7/18	0.00	0.00	Start Up Stores/Pkg-2			SP MAR 20 2018
110	Packaging	4 pcs	2/7/18	2/7/18	0.00	0.00	Packaging1-4			Smb
120	QC	4 pcs	2/7/18	2/7/18	0.00	0.00	QC4			Smb
125	DC	4 pcs	2/7/18	2/7/18	0.00	0.00	DC			Smb
130	Packaging	4 pcs	2/7/18	2/7/18	0.00	0.00	Packaging3-2			
140	QC21-FG	4 Ea	2/7/18	2/7/18	0.00	0.00	QC21			

Part Op 125 - Photocopy bluefile & type labels per PPP D412-698-023 CHG003
Descriptions:

DAS
21
2-BC

MAR 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation
D3552-11	Door Prop	4 Ea (1 ea)	90-Start up Operation
D3594-043	Floor Doubler Assembly, LH	4 Ea (1 ea)	90-Start up Operation
D3594-044	Floor Doubler Assembly, RH	4 Ea (1 ea)	90-Start up Operation
D3594-5	Doubler	4 Ea (1 ea)	90-Start up Operation
D3622-1	Ball Stud	8 Ea (2 ea)	90-Start up Operation
MS20426AD4-4	Rivet	8 Ea (2 ea)	90-Start up Operation
MS21073L5	Anchor Nut	4 Ea (1 ea)	90-Start up Operation
NAS1149D0516J	Washer	8 Ea (2 ea)	90-Start up Operation

Container
MAR 19 2018 5038772
5052385
5052387
5042090
5047430
FM132536
502448
FM137166-15

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3552-11	4	13	0
	D3594-043	4	3	0
	D3594-044	4	1	0
	D3594-5	4	13	0
	D3622-1	8	12	0
	MS20426AD4-4	8	1,623	0
	MS21073L5	4	38	0
	NAS1149D0516J	8	242	0



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Container No: S052969



Part: D412-698-023

Job No: 171521

Serial No/Batch: S052969

Revision: G

Inspector:

Date: 03/20/18

Specifications could not be found.
Part Specifications



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001757	S038773	D3552-11	Door Prop	S038770	ST363	4
001757	S052575	D3594-5	Doubler	S042090	ST041	4
001757	S047430	D3622-1	Ball Stud	S006705	ST043	8
001757	S052569	MS20426AD4-4	Rivet	FM132536	ST312	8
001757	S052565	MS21073L5	Anchor Nut	S024475	ST298	4
001757	S052564	NAS1149D0516J	Washer	fm137166-15	ST264	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/19/18 10:17 AM Dart.joly.jocelyne

7.0 PARTS LIST – PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		NAS1149D0332J	WASHER (AN960JD10L)
	2	NAS1149D0516J	WASHER (AN960JD516L)
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW

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Revision: **G**

Date: 17.11.23